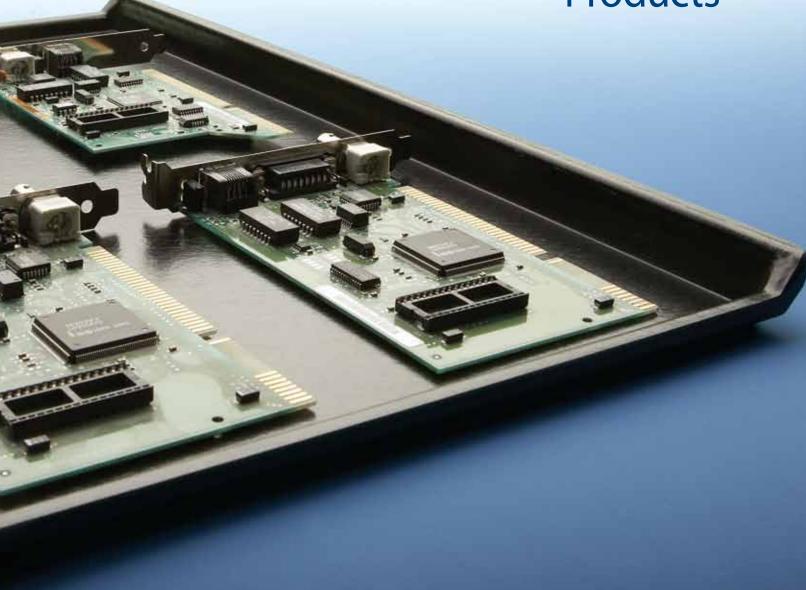
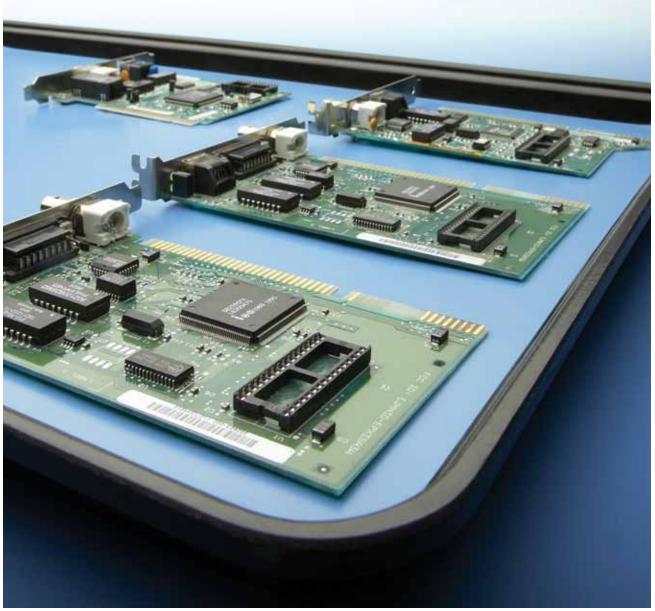


ESD-Safe Material Handling Products



The material matters in material handling



MFG Tray ESD-safe conductive products have a surface resistivity of $<10^5$ to 10^6 ohms. Static dissipative products have surface resistivity between 10^5 to 10^{11} ohms. MFG Tray Fibrestat products meet or exceed ANSI/ESD S20.20 standard for ESD protection.

The material matters in ESD-safe material handling.

Complete ESD protection for sensitive electronic components

MFG Tray Fibrestat products are molded from high-strength, glass-reinforced composites and are specifically formulated to dissipate electrostatic discharge. The fiber component provides strength and dimensional stability, while the thermoset resin provides specific chemical, electrical and thermal properties. The high conductivity/low electrical resistance of MFG Tray's composite material are permanent properties that ensure the safe transfer of electrostatic discharge away from sensitive microprocessors, assemblies, loaded circuit boards and other electronic components for the life of the tray or container.





Exceptional performance and durability

Thanks to their composite design, MFG Tray Fibrestat products offer inherent strength and weight-carrying capacity per individual container or tray as well as exceptional stacking capability under heavy loads. They are ideal for machine integration and robotic applications, and can be used in temperatures ranging from -60° to 250° F (-51° to 121° C). Fibrestat products are resistant to detergents, cutting oils and alkaline solutions ranging from 3.0 to 10.0 pH. Unlike thermoplastic and corrugated products, Fibrestat composites offer ESD protection over the life of the product.

Variety of standard configurations and options

The MFG Tray Fibrestat line is comprised of a variety of products designed to safely and effectively convey, carry, accumulate and store static-sensitive parts and assemblies. Optional designs such as wiring ports, removed ends, specialized hand-holds, tray mats and other variations are also available. Contact the factory directly for additional sizes and more details about custom-fabricated products.

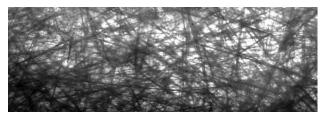
ESD Composite Work Surface



- Expressly designed for use in assembly, soldering and rework areas
- Comes complete with snap, 15' grounding cord and dual receptacle
- Resistant to chemicals, flux and hot solder

Specifications:
 Size: 24" x 36"
 Thickness: .060"

Resistivity: 10⁶ to 10¹¹ ohms Standard Color: Blue-gray



Fibers in MFG Tray products are multidirectional or random for optimal tensile and torsion strength of the finished part. Fiber lengths vary from 1" to 2". The composites can contain up to 35 percent of randomly oriented fibers by weight.



The MFG Fibrestat product line is comprised of standard and custom conveyor and assembly trays, shallow trays, cart transport trays, nesting and stacking containers and pallets.

ESD Specialty Conveyor Trays



ESD Specialty Conveyor Tray Model No. 629000 and 629100

- Model 629000 features a textured bottom for improved contact with conveyors
- Model 629100 features a smooth bottom for use with light-sensitive sensors



ESD Trays

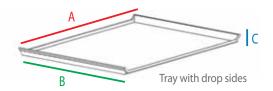
- Specifically designed for component assembly and for compatibility with conveyors or cart transport systems
- Various configurations include dropped sides or ends, and stacking designs

ESD Conveyor and Assembly Trays

Product Name	Dimensions A	s (L x W x H, in B	ches)	Model No.
Tray with drop sides	24 1/2	21 1/8	1	204109
Tray with drop sides	25 1/2	22 1/2	1	205109
Tray with drop sides	24 1/2	22 1/2	1	206109
Tray with drop sides	277/8	223/8	1	207109
Tray with drop sides	233/8	20 1/4	1	208100
Tray with drop sides	24 1/2	21 1/2	1	209109
Tray with drop sides	27	21	1	210109
Tray with drop sides	26 1/4	22	1	211109
Tray with drop sides	28	21 1/2	1	212109
Tray with drop sides	26 1/4	23	1	213109
Tray with drop sides	24 1/2	23	1	214109
Tray with drop sides	34 1/4	213/8	1	215109
Tray with drop sides	27	20	1	217109
Tray with drop sides	27	20	1	217100
Tray with drop sides	22 1/2	20	1	218109
Pallet	26	18	5/8	222000
Pallet	22	22	3/4	228000
Pallet	28	22	23/4	230300
Upper Pallet Tray				232100
Pallet	30	24	21/8	232300
Tray	16 3/8	12	1	302000
Tray	13 1/4	10 5/8	1	303000
Tray	20 3/8	15 1/8	1	304000
Tray	21 7/8	16	1	305000
Tray	18	14	1	318000
Tray	123/4	10 1/2	5/8	322600
Tray	20	16	3	325309
Tray	25 3/4	17 7/8	11/8	332000
Tray	25 3/4	83/4	11/8	333000
Tray	173/4	11 3/4	1	334000
Tray	173/4	9	1	335000
Tray	24	12 5/8	3/4	337009
Tray	27	12 1/2	3/4	338009
Tray	16	6	1	356000
Tray	20 7/8	14 1/2	1/2	375300



Safe, versatile work surfaces. MFG Fibrestat trays readily integrate with automatic conveyors and assembly lines while ensuring easy worker access for parts assembly operations. Strong composite construction ensures longevity.







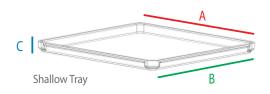




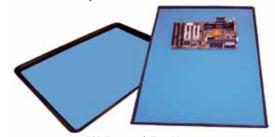




Wide selection of sizes for various components. Shallow trays are available in a wide range of dimensions to accommodate varying sizes of components and available work spaces.



ESD Tray Mats



ESD Trays with Tray Mats

- Features a conductive bottom layer with static dissipative top
- Resistant to hot solder, irons and most solvents
- Specifications:

 Thickness: .080"
 Hardness: Shore A, 60
 Tensile: >1000 PSI
 Charge decay: >300 %
 Resistivity: 106 to 1011 ohms

Charge decay (5kV-50V): 0.01 seconds

Product Name	Dimensions (inches)Model No.				
	Α	В	C		
Tray Mat	19.18	19.18	.080	217-6005	
Tray Mat	16.33	24.27	.080	332-6004	
Tray Mat	18.50	18.50	.080	629-6002	

ESD Shallow Trays

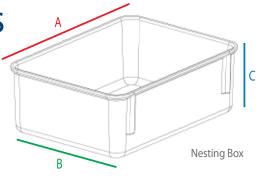
Product Name		Dimensions A	(L x W x H, inc	hes) C	Model No.
Tray with drop	ends	29 7/8	23 7/8	11/2	600000
Tray with drop	ends	29 7/8	23 7/8	2	600300
Tray		26	26	11/4	601209
Tray		24 1/4	24 1/4	17/8	602209
Tray		36 1/2	24 3/4	11/2	603209
Tray		30	30	11/4	604209
Tray		35 ⁷ / ₈	23 1/2	11/2	605109
Tray		25 1/4	19 1/4	11/8	606109
Tray		25 ³ / ₄	13 5/8	11/4	607009
Tray		30	20	2	608109
Tray		47 5/8	23 7/8	2 1/4	609009
Tray		36 ¹ / ₂	17 1/2	15/8	610009
Tray		24 1/4	20 1/4	11/2	611009
Tray		28	28	11/2	612009
Tray		71/2	71/2	1/2	613000
Tray		39 1/2	19 1/2	2	614009
Tray		30	26	11/4	615009
Tray		30 1/2	24 1/2	17/8	617009
Tray		39	19	2	618009
Tray		40	28	11/2	619009
Tray		32	18	11/4	620009
Tray		205/8	16 5/8	11/2	622000
Tray		31	25	23/4	624000
Tray		24 1/4	20 1/4	11/8	626009
Tray		31	26	15/8	627009
Tray		22 1/2	14 1/2	2	628000
Textured ⁻ Bott	om Tray	19 1/2	19 1/2	11/4	629000
Smooth ⁻ Botto	m Tray	19 1/2	19 1/2	11/4	629100
Tray		22 7/8	15 1/2	11/4	636000



ESD Nesting Boxes with Lids

- · Lids protect parts during storage and enable boxes to be stacked
- · Available in a variety of lengths, widths and depths
- Smooth, radiused edges facilitate handling

Product Name	Dimensions A	s (L x W x H, ind B	ches)	Model No.
Nesting Box	21 1/4	15	5	330000
Lid	21	15	3/8	330119
Nesting Box	20 1/2	12	5	331000
Nesting Box	203/4	15 ³ /8	5	336009
Nesting Box	16 1/2	12	10	903140
Nesting Box	22 ⁵ / ₈	17 1/4	14	912140
Nesting Box	223/8	17	10	912240
Lid (912140, 912240)	23	17 5/8		912110
Nesting Box	20 1/2	17	10 3/8	919100
Nesting Box	20 1/2	17	12	919200
Lid	20 1/2	17		919110
Nesting Box	11 3/4	83/4	4 1/8	920100
Lid	11 3/4	83/4		920110
Nesting Box	61/8	47/8	2 1/8	921100
Lid	61/8	47/8		921110
Nesting Box	93/4	61/8	2 1/8	922100
Lid	93/4	6 1/8		922110
Nesting Box	93/4	9 1/4	4 1/2	923100
Lid	93/4	9 1/4		923110
Nesting Box	93/4	9 1/4	21/8	924100
Nesting Box	93/4	61/8	4 1/2	926100
Nesting Box	22	16 1/2	4 1/2	929000
Nesting Box	12 3/8	93/4	4 1/2	930100
Lid	12 3/8	93/4		930110
Nesting Box	28 7/8	20 3/8	4 1/2	931000





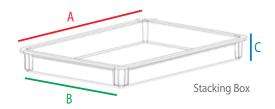


Nesting Boxes with lids

ESD Stacking Boxes

- · Designed for parts containment and stacking
- Inherent strength and stability enables boxes to be stacked up to several feet high with complete dimensional stability
- Offered in a range of lengths, widths and depths

Product Name	Dimensio A	ns (L x W x H, ii B	nches)	Model No.
Stacking Box	24 1/2	213/4	25/8	220000
Stacking Box	27	21	2 5/ ₈	221000
Stacking Box	183/4	11 7/8	13/4	804000
Stacking Box	253/4	173/4	11/8	806200
Stacking Box	22	12	11/4	808100
Stacking Box	23 3/8	12	31/8	808200









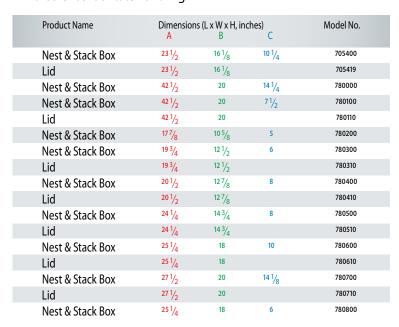


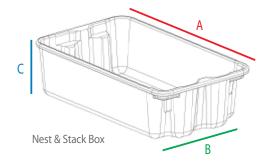
ESD Stacking Boxes cont.

9				
Product Name	Dimensions A	(L x W x H, inc	hes)	Model No.
Lid	23 3/8	12		808210
Stacking Box	23 3/8	12	6	808300
Stacking Box	23 3/8	12	43/8	808400
Stacking Box	20 3/4	11 1/4	3 1/4	814100
Stacking Box	20 3/4	11 1/4	5	814200
Stacking Box	253/4	15 3/4	7 1/4	814300
Stacking Box	33 1/8	15 5/8	8	814400
Stacking Box	203/4	11 1/4	23/8	814700
Stacking Box	23	16 3/4	11/8	820100
Stacking Box	23	223/4	8	826000
Stacking Box	223/4	223/4	1	827000
Stacking Box	32 ¹ / ₄	24 1/2	11/4	829000
Stacking Box	27 1/8	12	27/8	846100
Stacking Box	27 1/8	12	67/8	846200
Stacking Box	26	20	11/2	848000
Stacking Box	253/4	17 3/4	3	870000
Stacking Box	253/4	17 3/4	41/2	875000
Stacking Box	253/4	17 3/4	6	880000
Lid for 870, 875, 880	253/4	17 3/4		887000
Stacking Box	28	20	3	893100



- Optional lids protect parts during storage
- Nest and stack design saves valuable space: stack when full, rotate 180 degrees and nest when empty
- · Flared ends facilitate handling







MFG Tray ESD-Safe Material Handling Products







